

## RESUME

### **Murali. B**

New Gayatri Nagar, Jillellaguda, Hyderabad – 500097

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### **Objective:**

***Seeking assignments in Quality operations and Systems implementation in QMS, TQM & TPM.***

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### **Key skills:**

- ❖ **17 years of Experience in Quality department& supporting to production department to meet the company targets.**
- ❖ Good Hands-on experience on department activities and coordination with production other departments for smooth work flow of day-to-day activities.
- ❖ exposure on implementation of ISO/IATF16949: 2016 & ISO 14001:2015.
- ❖ High skilled at Quality Core tools, APQP, FMEA, MSA, SPC & PPAP. Expert at effective closing of customer complaints through process validation, CAPA & 8D Reports
- ❖ Expertise in Incoming, Outgoing and in process Quality. Improving through SPC, and TPM projects for control of in process rejections (IPR) and scrap reduction.
- ❖ Strategic and responsible for implementing Quality strategy and operational goals to exceed customer expectations for product quality, cost and delivery (Q, C, D, P, S, and M).
- ❖ Proficient in ERP packages SAP PP & QM, NAV, Microsoft Word, Excel, and Power Point.

### **EDUCATIONAL CREDENTIALS:**

- ❖ Diploma in Electrical& Electronics ,Engineering M/s. Mora bad institute of technology, Luck now, UP (1999-2001)

### **Training:**

- ❖ Certified in six Sigma with Green belt.
- ❖ Trained on Quality Core tools and SPC
- ❖ ISO/TS 16949 basics and QMS Basics
- ❖ Certified 5s internal auditor by ABK -AOTS
- ❖ MS-Office, ERP systems – Ram co and SAP and MINITAB 15, MIND MANAGER

**Strengths:** Flexible and Adaptable, Positive Attitude, Goal oriented & Self-Motivation

**D.O.B/Age:** 40 years

**Hobbies:** Reading Books, watching movies

**Marital status:** Married.

**Present CTC:** 4.55 L

**Notice period:** 1 month

**Fathers Name:** B.Rajagopal Naidu

**Language Known:** Telugu, English and Hindi.

**Team sizehandling–** 50+ (Direct – 30 and indirect -20)

**Expected CTC:** Negotiable

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### **Employment Highlights**

**M/s. Yash Exports, Hyderabad since from June 2021 to still know**

**Deputy Manager – Quality, unit-1 in charge**

Company profile:

M/s. Yash Exports is a TPW Fans manufacturing. All Multi brands company's Fan are manufactured here. Major Customers are Bajaj, Havells, and Crompton Greaves & GM

**Responsibilities and Achievements:**

Ensuring Day to day activities, coordination with Customer and third-party inspection agency's for clearing of manufactured lots and ensuring incoming to outgoing quality checks and internally audits.

- ❖ Inspection standardization for all inspectors and testing methods aligned to customer requirement.
- ❖ FTR improvement of motor assembly.
- ❖ GRC material analyses and actions initiation in production to improve customer satisfaction.
- ❖ Customer audit observations and closure of NC's
- ❖ Improved CG customer Audit score from 35 to 58.
- ❖ Conducting process audit and taking actions against lapses to improve quality.
- ❖ Reviewing Inward material quality and implementing CAPA at supplier end to ensure incoming material quality.
- ❖ Reviewing process quality and Implementing OPLs and corrective actions to improve quality.

**Amara raja Batteries ltd, ARGC, chittoor since Aug' 2004 to May'2021(17.0 Years)**

**Deputy Manager (Quality)**

Company profile:

Amararaja Batteries Ltd is a part of \$ 450Mn turned over Amara Raja Group of Companies and the manufacturer of AMARON, POWER-ZONE and QUANTA AND POWER STACK branded batteries. Automotive battery division supplies batteries to almost all the OEMs viz Honda, TATA Motors, Maruti Suzuki, Hyundai, Ford etc. Apart from OEM and Direct business, ARBL exports batteries to Middle East, SAARC, European countries. Small battery division started in the year 2008 manufacturing two-wheeler and SVRLA batteries in the name of AMARON PRO BYK RYDER, POWER ZONE and QUANTA. As of now supplying batteries to aftermarket and private label in the brand of LUCAS and HONDA & HERO HONDA OEM's

**Responsibilities:**

- ❖ Quality Assurance- Monitoring In process inspector in Two-Wheeler Battery Plant Assembly and plate preparation Sections.
- ❖ Problem Analyst: Data collection and analyzing the data for Plant related issues and rejections in six sigma methodologies
- ❖ Monitoring setup approval given for all machines within the time, ensure output is good are not.
- ❖ Monitoring Sample collection for every two hours Inter cell welding & visuals checks. Focus on Zero customer complaints.
- ❖ Process failure mode analysis, actions and effectiveness monitoring
- ❖ Resolution of customer complaints within agreed dates.
- ❖ Planning and conducting Training sessions for enhancing Subordinate skills and adequate competence for doing their job.
- ❖ Initiating, coordinating and conducting process improvement and Quality improvement trails,
- ❖ Preparation of SOP and implementing through work instructions and layer audit sheets
- ❖ Initiating and updating POKA-YOKE s to reduce scrap and to improve Quality.
- ❖ Attending plant Quality meetings and reporting to Quality Manager.
- ❖ Monitoring PPAP trails, collecting data and presenting data in plant quality meetings.

### **Achievements:**

- ❖ Successfully completed implementation of punched grid technology in plate preparation which is first time in India for Two-wheeler battery technology
- ❖ Successfully completed Implementation of DC welding technology in Intercell welding in Battery Assembly process
- ❖ Eliminating Post delink rejections by increasing cooling water pressure and cooling time in the PLC
- ❖ Cycle time improving in TBS COS by changing PLC program and increasing depth of thermocouple in the mould from 2batteries from min to 4 batteries /min
- ❖ Implemented 24 POKA YOKEs to eliminate potential customer line rejection risk like cooling water circulation in cos,lcw machines to control rejections
- ❖ Reduced ICW rejections reduction by increasing hole DIA from 6.0mm to 6.5mm
- ❖ New checking methods like auto marking of thickness less parts and sensor system at wear mark missing implemented, to reduce the time and fatigue at final inspection.
- ❖ Active Team Lead in achieving “DEMING GRAND PRIZE” From JUSE, JAPAN.

I hereby declare that the above given information and particulars are true and correct to the best of my knowledge.

(Murali.B)